

**GENSCO**

# PF - SERIES REBAR BENDERS

## Heavy Duty Rotary Style Mechanical Bender



- Full clockwise and counter-clockwise bending.
- 4 Angle electronic pre-set system with selector switch.
- All machines supplied with foot pedal control, full set of pins and rollers, mobile control panel, bending square and stirrup tool set.
- Fine tuning angle control dial
- Heavy thick steel blocks for hold-back pins.

● Angles are set by placing small pins into one of the holes located around the turning table. As the table rotates the pins engage a limit switch which stops the table. The table then automatically returns to neutral.



**PF 32** - Capacity to #8 / 1" / 25 mm

Available in single or three phase versions.  
Variable speed control standard on single phase model.  
Optional w/ three phase.

**PF 40** - Capacity to #9 / 1 1/8" / 30 mm

Available in three phase electrics only.

Since 1919

**GENSCO**

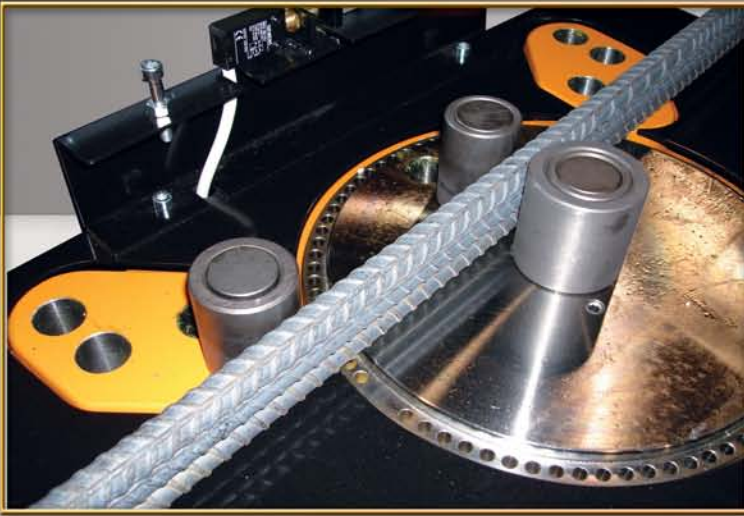
**GENSCO AMERICA, INC.**

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- Up to 4 angles can be set in each direction.
- Required angle is quickly selected from the control panel.



## Mobile Control Panel →

- Emergency stop button
- Operating light
- Selector switch for angle selection.

### **PF 32** Capacity to #8 – 1" – 25M High Tensile Rebar or multiples of smaller bars

Available with single phase (220 V) or 3 phase electrics

Single phase model standard with variable speed control 8-16 RPM

Three phase model standard with single speed 10 RPM (optional variable speed control)

Machine weight: approx 595 lbs / 270 kgs, 2 HP

Bends: 1 x #8 (1" / 25mm), 2 x #5 (5/8" / 16 mm), 3 x #4 (1/2" / 14 mm), 4 x #3 (3/8" / 10 mm)\*

OPTIONAL: Spiral/Radius Attachment, 8 angle pre-set with automatic sequencing

### **PF 40** Capacity to #9 – 1 1/8" – 30M High Tensile Rebar or multiples of smaller bars

Standard with 3 phase electrics, 220 volts, 8 RPM (optional variable speed control)

Machine weight: approx 820 lbs / 370 kgs, 3 HP

Bends 1 x #9 (1 1/8" / 30mm), 2 x #6 (3/4" / 20 mm), 3 x #5 (5/8" / 16 mm)

4 x #4 (1/2" / 14 mm), 5 x #3 (3/8"/10 mm)\*

OPTIONAL: Spiral/Radius Attachment, 8 angle pre-set with automatic sequencing

\*Approximate capacities in high tensile rebar 120,000 PSI, 85 kg/mm<sup>2</sup>, tensile strength  
Capacities are increased on mild steel bars

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