

LRB Rebar Benders

the Cutting Edge

A heavy duty bender for all your production needs.

Choose the machine and features that meet your needs.

- Choice of single or double speed models. Fast bending with speeds up to 18 RPM
- Simple, single angle pre-set through pin placement or choose models with 3 or 5 angle pre-set, OR new ELECTRONIC CONTROLLER
- Close coupled motor / gearbox for increased power and reduced maintenance. Extremely powerful, long life gear box



- Each machine is supplied with a full set of pins, rollers and tooling for all standard bending and stirrup production. Optional spiral / radius toolset available for most machines
- Full clockwise and counterclockwise continuous table rotation
- Capacity to #14 / 45mm High Tensile Rebar, or multiples of smaller bar
- Dual adjustable rails for hold-back pins -- easy to adjust bend angle and fast bar placement. OPTIONAL four adjustable rails to allow double bending
- Foot pedal control



- OPTIONAL: ELECTRONIC CONTROL PANEL. Easy to read LED lights. Memory for up to 99 bar shapes (up to 10 angles each). Automatic sequencing of bends (cw/ccw) Bar counter. Digital angle entry with easy +/- angle adjustment (offset)

Since 1919

GENSCO

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LRB Rebar Benders

A reliable, durable machine with easy to use, simple controls.

MODEL	SPEED	WEIGHT	Number of Preset Angles	Adjusting Rails	Dimensions Approx	Electrics (3 phase)
LRB 32 Stirrup Bender	18 RPM	990 lbs	1	2	46" x 22" x 35"	4 HP
LRB 40	11 RPM	1100 lbs	1	2	46" x 31" x 35"	4 HP
LRB 50	10 RPM	1760 lbs	1	2	48" x 39" x 36"	7.5 HP
LRB 70	4 RPM	4290 lbs	1	2	77" x 44" x 32"	7.5 HP

HIGH PRODUCTION VERSIONS

MULTILEC	10 RPM	1100 lbs	3	2	46" x 31" x 35"	4 HP
MULTIBEND	9 / 18 RPM	1430 lbs	5	2 (opt. 4)	60" x 31" x 35"	3 / 4 HP
BENDMASTER	9 / 18 RPM	2420 lbs	5	2 (opt. 4)	69" x 39" x 35"	6.5 / 8 HP



BENDMASTER

Bending Capacity

MODEL	#3 $\frac{3}{8}$ " 10 mm	#4 - $\frac{1}{2}$ " 12 mm	#5 - $\frac{5}{8}$ " 16 mm	#6 - $\frac{3}{4}$ " 20 mm	#8 - 1" 25 mm	#10 - $1\frac{1}{4}$ " 32 mm	#11 - $1\frac{7}{16}$ " 35 mm	#14 - $1\frac{11}{16}$ " 45 mm
LRB 32	5	4	2	2	1			
LRB 40	6	5	5	4	3	1		
LRB 50	8	8	6	5	4	2	1	
LRB 70	10	8	7	6	4	3	2	1
MULTILEC	6	5	4	3	2	1		
MULTIBEND	6	5	4	3	2	1		
BENDMASTER	8	8	6	5	4	2	1	

Approximate number of high tensile bars that can be bent per stroke (Grade 60, 120000 PSI, 85 kg/mm² tensile)



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